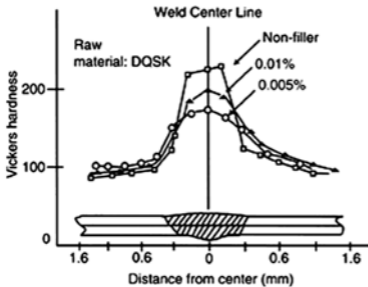
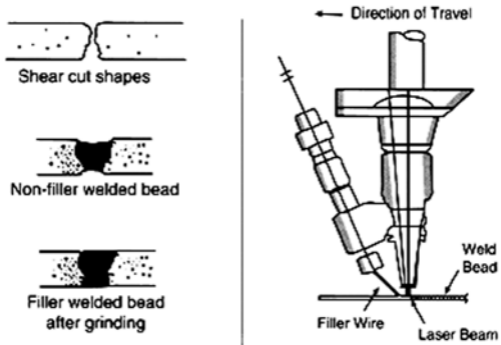


Effects of Filler Wire on Weld Hardness



Laser Welding with a Filler Wire



With low carbon content filler wire, it's possible to decrease the hardness of the welded bead. This diagram shows the relationship between the bead hardness for different filler wire.