

Time Comparison for the 5 Repair Scenarios

	New	Used	Repair	Spot Repair	Blend
Mix Epoxy Primer	NA		1	1	NA
Sand w/ 220-Grit DA	NA	N	2	2	NA
Sand w/ 400 DA w/ Interface	2	6	3*	3*	2
Mask Off for Primer			1	1	
Apply Wash Primer			1	1	NA
Apply Urethane Primer**			2	2	
Block w/ 220-Grit			3	3	
Block w/ 400-Grit			3	3	
Scotch Brite w/ Blend Comp			5	5	5
Apply Sealer	1	1***	NA	NA	NA
Apply Two Coats of Base Coat	2	2	1.8	1.8	1
Apply Two Coats of Clear	2	2	2	1.8****	1.5****
Total Units	7	11	24.8	24.6	9.5

** Used interface Pad Add 100-Grit

** Applied 2 Coats of Primer

*** Used to Cover Exposed Bare Metal

**** 2 Coats on Painted Area & 1 Coat over Entire Part